

Graco Spray Tip Size Chart

Every spray tip uses a three-digit size code. First digit doubled = fan width. Last two digits = orifice in thousandths.

Size	Fan	Orifice	Best Applications	Materials
310	6"	.010"	Touch-ups, detail work	Stains, lacquers
415	8"	.015"	Trim, doors, cabinets	Enamels, light latex
515	10"	.015"	Interior walls, ceilings	Latex paints
517	10"	.017"	Interior and exterior walls	Latex, light coatings
519	10"	.019"	Exterior walls, broad surfaces	Exterior latex, heavier coatings
621	12"	.021"	Large exteriors, fences, decks	Primers, heavy latex

Tip: Smaller orifices (.007–.013) for stains and lacquers. Medium (.015–.019) for latex. Larger (.021+) for primers and heavy coatings.